



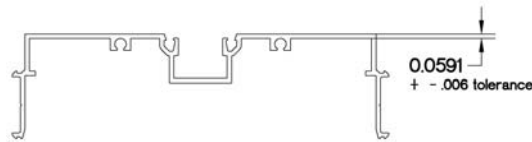
Architectural Components - Aluminum Door Frames

January 29, 2016

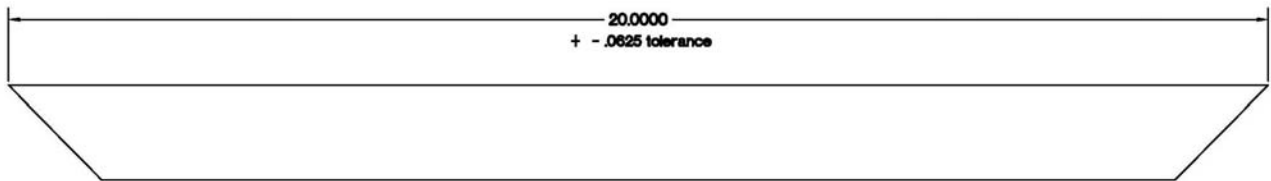
Tech Update – Tolerances

Extrusions – (Sample sizes)

Up thru .124	.006
0.125 – 0.249	.007
1.000 – 1.499	.012
8.000 – 9.999	.054

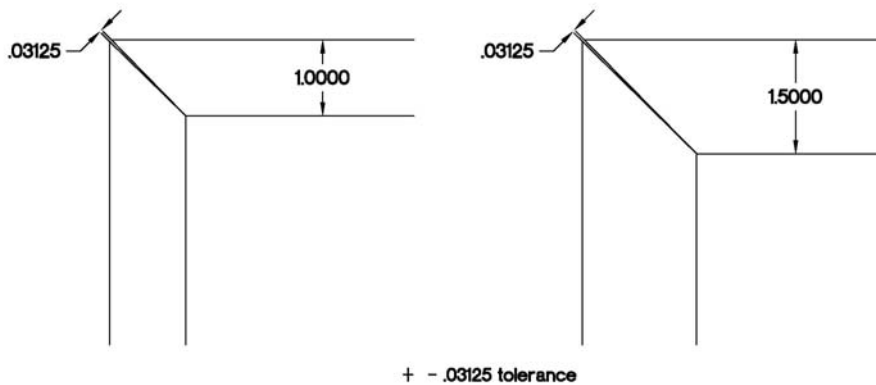


Finished cut length of parts – + or - .0625 (1/16")



Trim Miters -

Trim should not have a gap exceeding +.03125(1/32") – 0 when laid flat. See diagram below.



Any Doormerica part from our plant should meet or exceed this level of quality.